



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D3879-1

Job Sheet 197856



Part No: D3879-1

Job Qty: 3 pcs

Part Name: Baggage Protector-Wall



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/17/19

Job Tracking No:

Due Date: 7/31/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 18051

Note: DWS REV b IPP RevA: New issue DD verified by:EC

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation           | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|---------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                     |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 100   | Waterjet - Flow - 1 | 3 pcs | 7/31/19    | 7/31/19  | 0.17      | 0.51    | Waterjet - Flow       |           | mc 19/07/25 |
| 110   | QC 2                | 3 pcs | 7/31/19    | 7/31/19  | 0.00      | 0.00    | QC 2 - 1              |           |             |
|       |                     |       |            |          |           |         | QC 2 - 12             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 14             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 17             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 19             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 2              |           |             |
|       |                     |       |            |          |           |         | QC 2 - 20             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 22             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 23             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 25             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 32             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 33             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 35             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 39             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 4              |           |             |
|       |                     |       |            |          |           |         | QC 2 - 40             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 44             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 45             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 48             |           | mc 19/07/25 |
|       |                     |       |            |          |           |         | QC 2 - 49             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 50             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 51             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 52             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 57             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 62             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 63             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 8              |           |             |
|       |                     |       |            |          |           |         | QC 2 - 66             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 64             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 65             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 5              |           |             |
|       |                     |       |            |          |           |         | QC 2 - 71             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 73             |           |             |
|       |                     |       |            |          |           |         | QC 2 - 69             |           |             |
| 120   | QC 8                | 3 pcs | 7/31/19    | 7/31/19  | 0.00      | 0.00    | QC 8 - 12             |           |             |
|       |                     |       |            |          |           |         | QC 8 - 14             |           |             |
|       |                     |       |            |          |           |         | QC 8 - 17             |           |             |
|       |                     |       |            |          |           |         | QC 8 - 20             |           |             |
|       |                     |       |            |          |           |         | QC 8 - 25             |           |             |
|       |                     |       |            |          |           |         | QC 8 - 3              |           |             |
|       |                     |       |            |          |           |         | QC 8 - 32             |           |             |

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|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              |                        |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|--------------|-------------------------|--------------|------------------------|
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 33    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 35    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 39    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 4     |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 44    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 45    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 49    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 58    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 8     |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 9     |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 68    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 67    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 1 (A) |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 47    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 40    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 52    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 23    |                        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         | QC 8 - 57    |                        |
| 130                                                                                                                                                                                                                                                                                                                         | Packaging 3-1 - Stock - B4B         | 3 pcs        | 7/31/19                 | 0.00 0.00    | Packaging 3 - 1 - B4B  |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 2 - B4B  |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 3 - B4B  |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 4 - B4B  |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 5 - B4B  |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 6 - B4B  |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 7 - B4B  |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 8 - B4B  |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 9 - B4B  |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 10 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 11 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 12 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 13 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 14 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 15 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 16 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 17 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 18 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 19 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 20 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 21 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 22 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 23 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 24 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 25 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 26 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 27 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 28 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 29 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 30 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 31 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 32 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 33 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 34 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 35 - B4B |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | Packaging 3 - 36 - B4B |
| 140                                                                                                                                                                                                                                                                                                                         | QC 21 - SA                          | 3 pcs        | 7/31/19                 | 0.00 0.00    | QC 21 - SA - 21        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | QC 21 - SA - 70        |
|                                                                                                                                                                                                                                                                                                                             |                                     |              |                         |              | QC 21 - SA - 53        |
| Part Op 100 - 1-Cut as per Dwg D3879 Dwg Rev: <u>B</u> Prog Rev: <u>B</u> 2- Debur if necessary<br>Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)<br>120 - (QC8- Inspect parts - second check)<br>130 - (Identify as per dwg & Stock Location: _____)<br>140 - (QC21- Final Inspection - Work Order Release) |                                     |              |                         |              |                        |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                              |                                     |              |                         |              |                        |
| Part / Item                                                                                                                                                                                                                                                                                                                 | Component Name                      | Quantity     | Operation               | Container    |                        |
| MLEXS.125-F60029-04                                                                                                                                                                                                                                                                                                         | GE Plastics Lexan Sheet (Dark Grey) | 24 sf (8 ea) | 100-Waterjet - Flow - 1 | 5165915      |                        |

DAS  
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JUL 25 2019

JK

JUL 26 2019

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| Job Allocations                    |                     |          |           |           |
|------------------------------------|---------------------|----------|-----------|-----------|
| Operation                          | Component Part      | Required | Inventory | Allocated |
| 100-Waterjet - Flow - 1            | MLEXS.125-F60029-04 | 24       | 2,206     | 0         |
| Part Specifications                |                     |          |           |           |
| Specifications could not be found. |                     |          |           |           |

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Dart Aerospace Ltd.

1270 Aberdeen Street

Hamilton, ON K8A 1K7

CANADA

TEL: 1 813 632-6200

Email: sales@dartaero.com

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Container No: S200481



Part: D3879-1

Job No: 197856

Revision: S200481

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/28/19



|                                            |  |                     |         |
|--------------------------------------------|--|---------------------|---------|
| <b>DART AEROSPACE LTD</b>                  |  | <b>Work Order:</b>  | 197856  |
| <b>Description:</b> Cargo Wall Protector   |  | <b>Part Number:</b> | D3879-1 |
| <b>Inspection Dwg:</b> D3879 <b>Rev:</b> B |  | <b>Page 1 of 1</b>  |         |

### FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
                         
 ☐ **Prototype**

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|-----------|------------------|--------|--------|----------------------|----------|
| 3.72              | +/-0.030  | 3.72             | 1      |        | V.D.-02              |          |
| 3.12              | +/-0.030  | 3.12             | 1      |        | Tp                   |          |
| 2.38              | +/-0.030  | 2.38             | 1      |        |                      |          |
| 47.45             | +/-0.030  | 47.45            | 1      |        |                      |          |
| 47.89             | +/-0.010  | 47.89            | 1      |        |                      |          |
| 41.97             | +/-0.030  | 41.97            | 1      |        |                      |          |
| 21.00             | +/-0.030  | 21.00            | 1      |        |                      |          |
| 5.50              | +/-0.030  | 5.50             | 1      |        |                      |          |
| 10.00             | +/-0.030  | 10.00            | 1      |        |                      |          |
| 8.47              | +/-0.030  | 8.47             | 1      |        |                      |          |
| 13.50             | +/-0.030  | 13.50            | 1      |        |                      |          |
| 13.38             | +/-0.030  | 13.35            | 1      |        |                      |          |
| 0.125             | +/-0.010  | .124             | 1      |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
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|                   |           |                  |        |        |                      |          |

|                     |                    |                    |                   |                            |     |
|---------------------|--------------------|--------------------|-------------------|----------------------------|-----|
| <b>Measured by:</b> | <i>[Signature]</i> | <b>Audited by:</b> | DAS<br>40<br>9-89 | <b>Prototype Approval:</b> | N/A |
| <b>Date:</b>        | 19/07/25           | <b>Date:</b>       | JUL 25 2019       | <b>Date:</b>               | N/A |

| Rev | Date     | Change    | Revised by | Approved           |
|-----|----------|-----------|------------|--------------------|
| A   | 09.10.16 | New Issue | KJ         | <i>[Signature]</i> |